

Тиски с блокировкой АС.-PIA. 83, GM.75- PIG.83, PR 79

Технические характеристики



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Астана (7172)727-132
Астрахань (8512)99-46-04
Барнаул (3852)73-04-60
Белгород (4722)40-23-64
Брянск (4832)59-03-52
Владивосток (423)249-28-31
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Вологда (8172)26-41-59
Воронеж (473)204-51-73
Екатеринбург (343)384-55-89
Иваново (4932)77-34-06

Ижевск (3412)26-03-58
Иркутск (395)279-98-46
Казань (843)206-01-48
Калининград (4012)72-03-81
Калуга (4842)92-23-67
Кемерово (3842)65-04-62
Киров (8332)68-02-04
Краснодар (861)203-40-90
Красноярск (391)204-63-61
Курск (4712)77-13-04
Липецк (4742)52-20-81

Киргизия (996)312-96-26-47

Магнитогорск (3519)55-03-13
Москва (495)268-04-70
Мурманск (8152)59-64-93
Набережные Челны (8552)20-53-41
Нижний Новгород (831)429-08-12
Новокузнецк (3843)20-46-81
Новосибирск (383)227-86-73
Омск (3812)21-46-40
Орел (4862)44-53-42
Оренбург (3532)37-68-04
Пенза (8412)22-31-16

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Тюмень (3452)66-21-18
Ульяновск (8422)24-23-59
Уфа (347)229-48-12
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Челябинск (351)202-03-61
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Ярославль (4852)69-52-93

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Vice type AC. - PIA. 83

These vices are wholly built in steel with hardened induction guide. Amongst the characteristics of these vices we bring to your notice the harmonious and modern shape, none less the large opening and the limited overall height.

Ground in all parts they guarantee maximum precision. an oil-hydraulic closing device is supplied for ac vice models 100-125-150-200: these are the pia 83 type vices.

Constant, safe locking without tiring the operator is assured by the cylinder fitted on the screw and an air-oil pressure multiplier. the trolley is positioned by rotating the screw with a crank. to lock the piece, one uses the air-oil multiplier valve. oil-hydraulic stroke: 6 mm. locking force at 8 bar for models 100-125: 1900 kg/f; for model 150: 3500 kg/p; for model 200: 5500 kg/p.



- Built in steel with hardened induction guide
- Large opening
- Ground in all their parts
- Locking force from 8
- Harmonious and modern shape
- Various models

Vice type GM. 75 - FIG. 83

The singular structure of these vices in spheroidal cast iron with breakage strain of 50/55 Kgs.mm² with 7% lengthening. The characteristics of the material used are boasted by a particular treatment that gives it a high standard of toughness and resistance to wear. Ground in all their parts they guarantee maximum precision.

For our vices with mechanical closure type GM.75 – 100- 120 – 150 – 200 it is also foreseen an oil-pneumatic closure.

Through a hydraulic cylinder set in the screw and an air-oil pressure multiplier a safe blocking operation is possible without stress by the operator.

The set of saddle happens by means of the screw rotation through the winch.

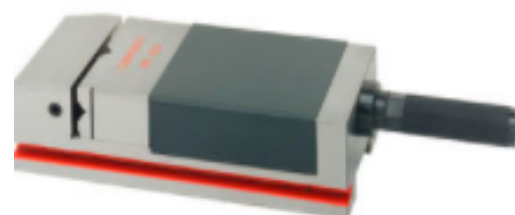
For blocking the piece act on the lever put on the air-oil multiplier 6 mm Oleopneumatic stroke. Blocking power at 8 bar Kgs. 1900 (by type 100 and 120) – Kgs. 3500 (by type 150) – Kgs. 5500 (by type 200).

- Spheroidal cast iron
- High standard of toughness and resistance
- Ground in all their parts
- Blocking power from 8 bar
- Guarantee maximum precision
- Safe blocking operation



Vice Type PR. 79

These vices are made with a high standard of precision $\pm 0,01$. Completely built in hardened steel, indeformable and ground at all surface allowing to obtain perfect orthogonality of any desired surface.



- High standard of precision
- Built in hardened steel

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